

Date: Tuesday, 19/08/2008 4:06:13 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: COVER PLATE		
Job Number	: 41481			Part Number	: PB6743001173		
Estimate Number	: 13404			Drawing Number	: B6743001 PAGE27		
P.O. Number	:			Project Number	: N/A		
This Issue	: 19/08/2008 S.O. No. :			Drawing Revision	: B1		
Prsht Rev.	: NC			Material	:		
First Issue	: / / Type : SMALL /MED FAB			Due Date	: 18/09/2008 Qty: 20 Um: Each		
Previous Run	: 40030						
Written By	:						
Checked & Approved By	: <u>JUL 08.8.00</u>						
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S032	2024-T3 .032 sheet
		Comment: Qty.: 1.1075 sf(s)/Unit Total : 22.1508 sf(s) 2024-T3 Sheet 0.032" batch: <u>108595</u> <u>HB 8-9-8</u>
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg B67-43001 Dwg Rev: <u>B1</u> <u>HB 8-9-8</u>
		Prog Rev: <u>B1</u> ****grain direction along 7.065" **** 2-Deburr if necessary <u>HB 8-9-8</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<u>HB 8-9-8</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
5.0	BRAKE NC	NC BRAKE
		Comment: NC BRAKE Bend as per Dwg B67-43001 <u>HB 08/09/11</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:13 PM
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Drawing Name: COVER PLATE

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Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/11 (20)

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-1 08/09/12

8.0 POWDER COATING

POWDER COATING



M 102316

(20X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 7:40

0 =

OVEN TEMPERATURE: 320°

0 =

FINISH TIME: 8:10

M-1 08/09/13

(P)

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10/08/15 (20)

10.0 PG

PURCHASING



20:7171

Comment: PURCHASING

SEND TO TALMAR FOR FOAM AND FABRIC

20:08/09/16 (20)

11.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

10/08/16 (20)

12.0 QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

20:08/09/16 (20)

13.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SPO

20:09/10 (20)

SP

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
8/29/20	8.1	<p><i>Procedure change</i></p> <p>ADD Step to write with permanent pen/marker</p> <p>Part and B# Prior to sending to TS/Man</p> <p>on Bottom of the Part</p>	<i>[Signature]</i>	08/09/30		<i>08.09.20</i>	<i>S 08/09/20</i>

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:13 PM
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Drawing Name: COVER PLATE

Job Number: 41481

Part Number: PB6743001173

Job Number:



Seq. #: Machine Or Operation:

Description :

14.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/02 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-10-01

W/O:		WORK ORDER CHANGES				
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr

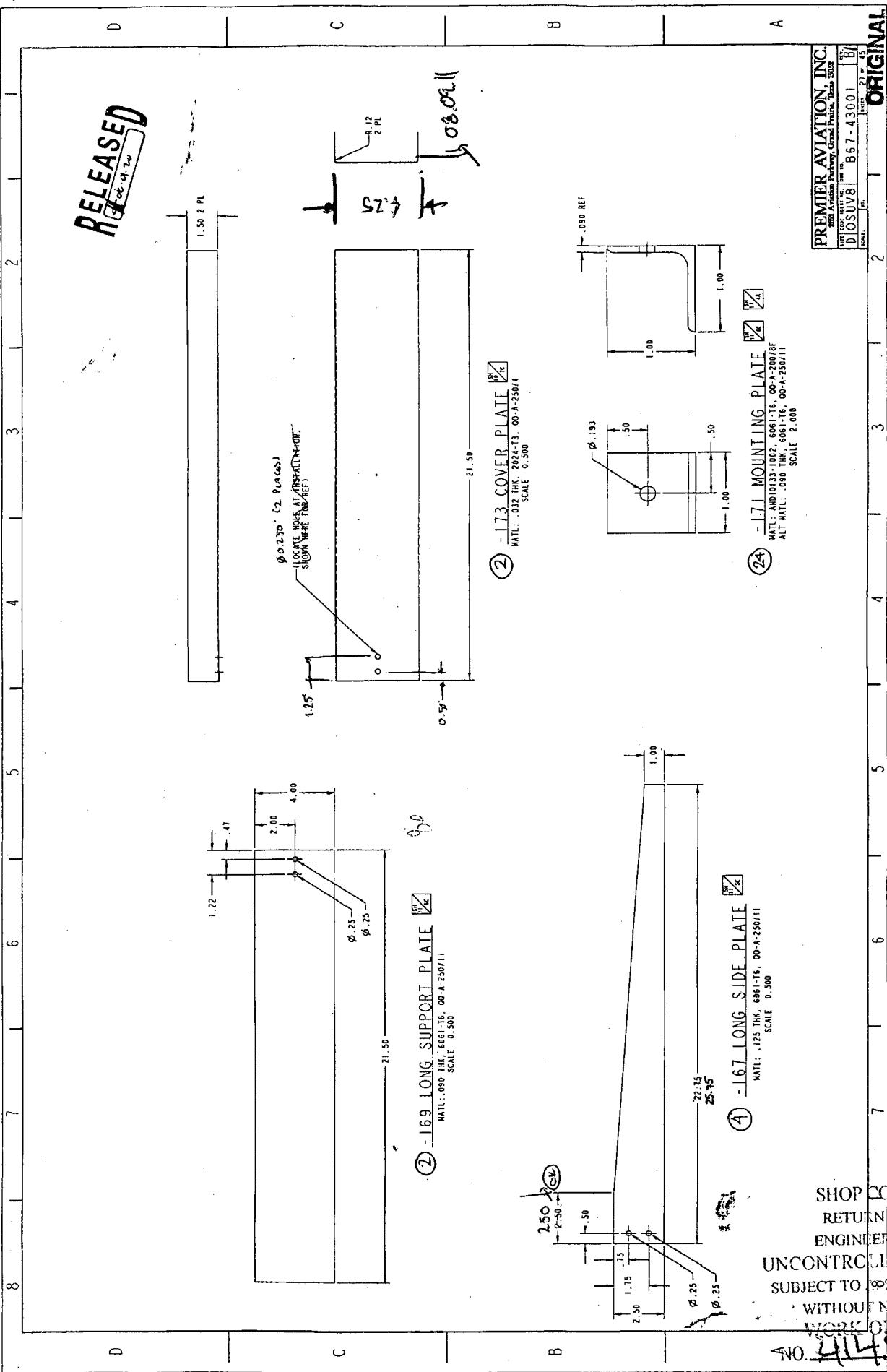
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

RELEASED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO ENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 414181

PREMIER AVIATION, INC.
1000 Aviation Parkway, Cleveland, Ohio 44136
MATERIALS: 6061-T6, 2024-T3, 0.030, 0.032, 0.090
THK: .030, .032, .090
SHEET: 12" x 24"
DRAWN BY: [Signature]
CHECKED BY: [Signature]
APPROVED BY: [Signature]

ORIGINAL

DART AEROSPACE LTD	Work Order:	41481
Description: COVER PLATE	Part Number:	DB674 3001-173
Inspection Dwg: Rev: B1	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

x First Article x Prototype

Measured by: <u>BB</u>	Audited by: <u> </u>	Prototype Approval: <u> </u>
Date: <u>8-9-08</u>	Date: <u>08/09/08</u>	Date: <u> </u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

RELEASE NOTE

TULMAR

Barry City Systems Inc.
10 Aberdeen Street
Barry's Bay, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2230
D-1411 USAF1123HAW
www.tulmar.com
info@tulmar.com

Dart Aerospace
10 Aberdeen Street
Hawkesbury, ON K6A 1K7, Canada

Release Note No.
R92-30213

Ship Date

26-Sep-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7, Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.
21962	16-Sep-08	CDART100	Barney Bangs
Customer PO Number		Ship Via	Packing Slip No.
PO: 0007171		Pick-Up	30213
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered
51077	20	EA	20
Blade Fold Kit - Pad #8/ wing No: (Ref B67-43001-33 Rev B1) Comments:			
51078	9	EA	9
Blade Fold Kit - Pad #10/ wing No: (Ref B67-43001-35 Rev B1) Comments:			
51079	9	EA	9
Blade Fold Kit - Pad #5/ wing No: (Ref B67-43001-173 Rev B1) Comments:			
51080	20	EA	20
Blade Fold Kit - Pad #4/ wing No: (Ref B67-43001-181 Rev B1) Comments:			
51081	20	EA	20
Blade Fold Kit - Pad #9/ wing No: (Ref B67-43001-267 Rev B1) Comments:			
51082	12	EA	12

S
08/09/08

RELEASE NOTE

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
NID : CATULSAF1123HAW
www.tulmar.com
email: info@tulmar.com

BRN No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Release Note No.
R92-30213
Ship Date

26-Sep-08

Ship To:

Dart Aerospace
1270 Aberdeen Street
Call: Chantal Lavoie
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-9577

Order No.	Order Date	Customer No.	Sales Rep.	
21962	16-Sep-08	CDART100	Barney Bangs	
Customer PO Number		Ship Via	Packing Slip No.	
PO00007171		Pick-Up	30213	
Item No.	Qty	UOM	Qty Shipped/Returned	Qty Backordered
Description				

Lot No: BATCH0000000003 Qty: 12

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.



Authorized Inspector

09/26/2008

Date



J. ENNIS FABRICS LTD.

Wholesale Distributor of Textiles and Supplies

October 20, 2006

Fax To: Tulmar Safety Systems

Fax: 613-632-2030

Attention: Sandra Nadeau

Fax From: Deanna Penner

EDMONTON
HEAD OFFICE
 12122-68 Street
 Edmonton AB T5B 1R1
 Canada
 Phone: (780) 474-5721

TORONTO
 6800 Kenway Drive
 Mississauga ON L5T 2N3
 Canada

CALGARY
 2nd Floor 337-17 Avenue SW
 Calgary AB T2S 0A5
 Canada

VANCOUVER
 13911 Bridgeport Road
 Richmond BC V6V 1J6
 Canada

Certificate of Conformance

Re: PO 11878 for Oxford 7 Black

The goods shipped on P/O 11878 are as per sampled goods. Specification as follows:
 As per mill documentation:

Oxford is in compliance with the following standards:

Width: Product is 58 Inches Wide.

Roll Size: Average Roll Length is 75 Yards.

Weight: Product Weight is 6.79 Ounces per Sq.Yd. /Product Weight is 10.94 oz per Lin.Yd
Content: 100% Nylon

Coating: Product has a Polyurethane Coating {approximately 0.65 oz/ Sq.Yd. (18.5g/sq.yd.)}
Denier: Yarn is 420 Denier.

Thread Count: Construction is 62 x 38 Threads per Square Inch
Protective Finish: Product is Water Repellent.

Hydro Resist: AATCC 127 (Suter): Average 800 mm

Manufacture Date: 1) 50 yds each 9/11/06 Piece # 101629822, 101629830, 101629848,
 101630226, 101630234, 101630275 & 101630283 &
 2) 50 yds each 10/12/06 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Lot Number: 1) 50 yds each, #217079 Piece # 101629822, 101629830, 101629848, 101630226,
 101630234, 101630275 & 101630283
 2) 50 yds each, #221709 Piece # 101734465, 101734473, 101734481, 101734499 & 101734507.

Sincerely:
J. Ennis Fabrics Ltd.

D. Penner

Deanna Penner
 Product Development

English: 1-800-66-ENNIS

Fax: (780) 479-6135
www.jennisfabrics.com

Français: 1-888-66-ENNIS

②
 # 10195 / 11